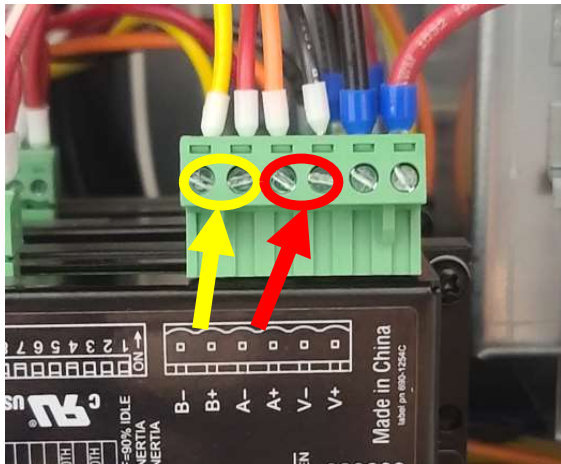
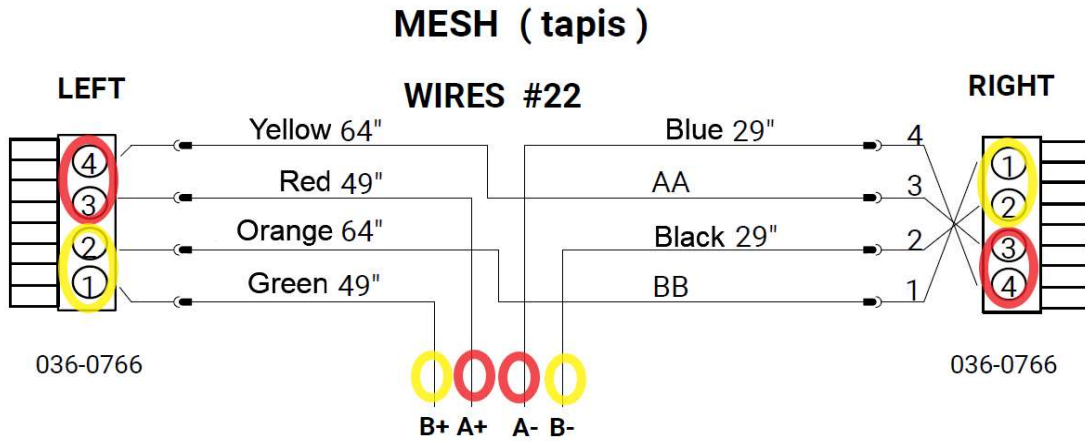


HOW TO CHECK CONVOYOR MOTORS

MESH CONVOYOR

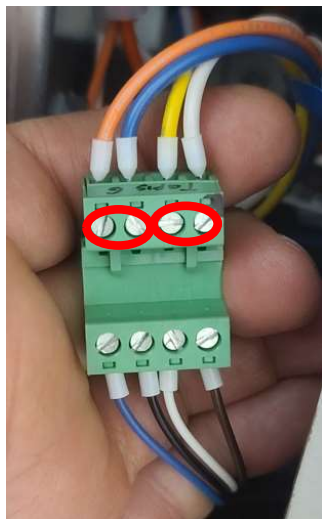


Find the mesh drive, usually the front drive with smaller wires on B-, B+, A-, A+.

Use a multimeter to check the resistance between A-, A+ and B-, B+. (Ohm Ω selection)

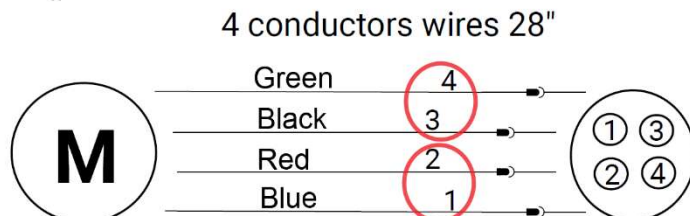
Unplug the connector to check, you should have about **4.1** Ohm between A-, A+ and B-, B+.

If you don't have the right value, check both ends of the connector. This is the connector that goes to the panel connector.

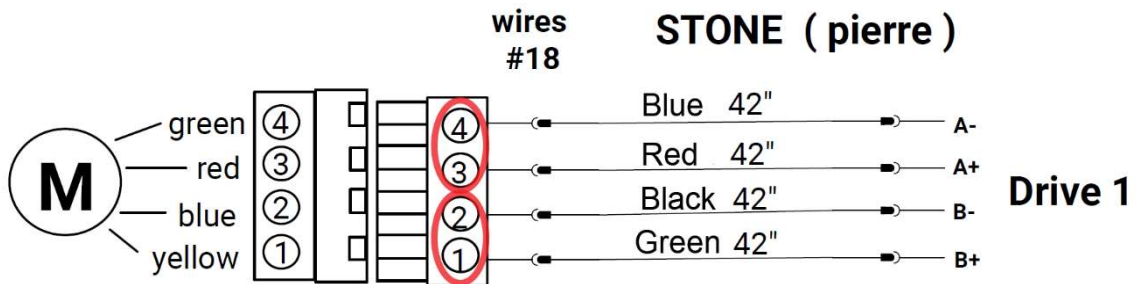


Check the resistance between 1 - 2 and 3 - 4. You should have about **2.0** Ohm for the both end connector.

To reverse the direction of motor rotation, reverse 2 wires, either 1-2 or 3-4. Ideally on the connector coming from the conveyor arm.



STONE CONVOYOR



Find the mesh drive, usually the back drive with bigger wires on B-, B+, A-, A+.

Use a multimeter to check the resistance between A-, A+ and B-, B+. (Ohm Ω selection)

Unplug the connector to check, you should have about **0.9** Ohm between A-, A+ and B-, B+.

To reverse the direction of motor rotation, reverse 2 wires, either 1-2 or 3-4.