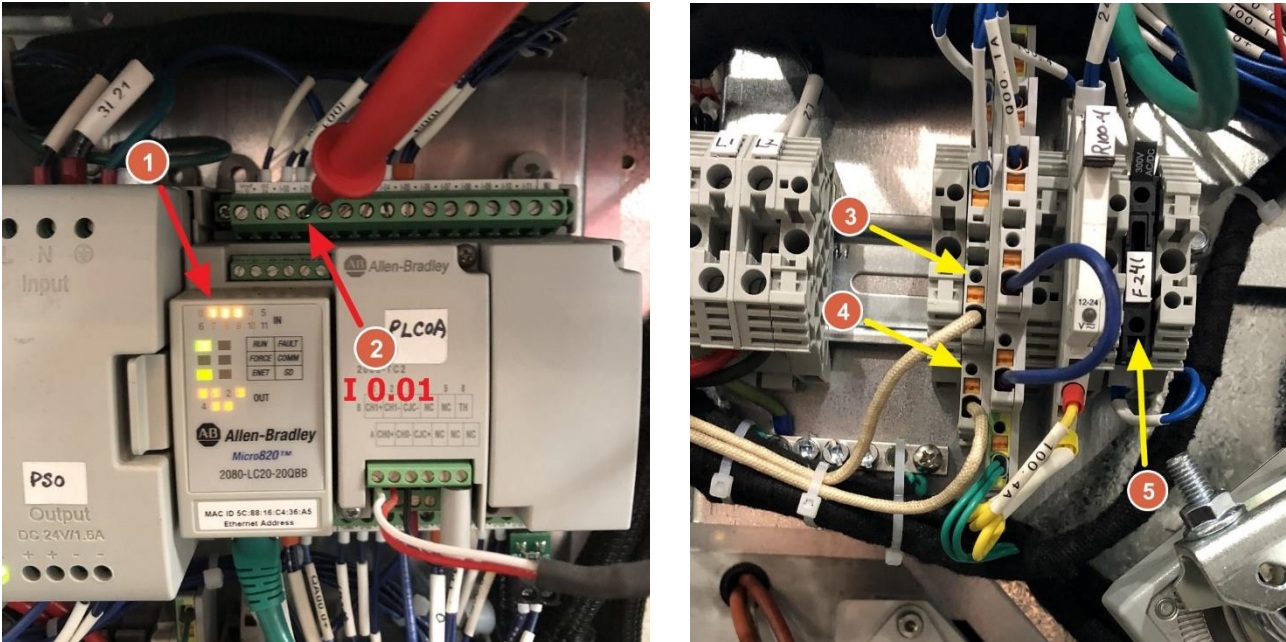


E-STOP VERIFICATION



Note: The check point 3 & 4 can be swapped. Point 1 is the LED indicator for the E-Stop, input 1

The E-Stop signal go from check point 5 (F241) to check point 2 (PLC I0.01).

- 1- Check if there is continuity between check point 3 & 4. (Before checking continuity, turn off the power)
If there is no continuity, the problem is in the Hi-Temperature wiring or E-Stop Buttons.
- 2- If there is continuity between 3 & 4: Check continuity between 3 & 5, and between 2 & 3.
If there is no continuity on one side, inspect the wire for that section.