



## Service Technician's Preventive Maintenance Calendar

Recurrence (Month)	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108
Maintenance #1																		
Maintenance #2																		
Maintenance #3																		
Recurrence (Month)	114	120	126	132	138	144	150	156	162	168	174	180	186	192	198	204	210	216
Maintenance #1																		
Maintenance #2																		
Maintenance #3																		

# Technician's Preventive Maintenance Program

### MAINTENANCE #1 (KIT T00000610)

- / Lubricate the chains with grease (code FO75-0015)
- / Lubricate the bearings with grease (code FO75-0015)
- / Lubricate the main conveyor using the food-grade extra-high temperature lubricant (code F075-0050)

### MAINTENANCE #2 (KIT T00000611)

- / Perform Maintenance #1
- / Replace spark and flame rod combo and high voltage wire (code PL69-0016 & HR06A0002)
- / Inspect and clean the burner
- / Inspect and clean the motor's fan
- / Verify amperage of the conveyor's motor, using a current clamp probe, to make sure there isn't excessive torque needed
- / Inspect the ground conductivity on the spark system (less than 0.1 Ohms between the V2 terminal on the Fenwal and the center rod on the spark and flame rod combo)
- / Verify that the gas pressure of the burner's manifold is 0" W.C. when the burner is at low fire
- / Adjust the main conveyor's tension
- / Verify if entry and exit conveyors are properly adjusted

### MAINTENANCE #3 (KIT T00000612)

- / Perform Maintenance #1 and #2
- / Replace the actuator of the temperature control damper (code EL02-0207)
- / Replace ignition box (code EL02-0165)

## Customer's Preventive Maintenance

### EVERY DAY

Clean the oven, the window, the conveyors (including the main granite conveyor) and the crumbs drawers

### EVERY MONTH

Lubricate the main conveyor using the food-grade extra-high temperature lubricant (code FO75-0050)